

# **Technical Data Sheet**

## UDICELL™ PSZT





#### 제품 설명 (Description)

우수한 품질의 UDICELL™ PSZT 세라믹 필터는 일부 안정화 된 산화 지르콘으로 구성되어 있으며, 화학적, 열적 뿐만아니라 물리적으로 탄성이 있으며, 특히 주강 부문에 특화되어있습니다. 구리, 기타 합금에도 적용 가능 합니다.

UDICELL™ PSZT 세라믹 필터는 아주 우수한 열 충격에 대한 저항성뿐만 아니라 온도 변화에도 강한 저항성을 가지며, 주입 중 열 흡수율을 줄여줍니다. 이는 비금속 물질의 혼합을 제거해주며, 주입 중 와류를 약화시켜주어 주조품의 물리적 성격을 개선시켜 줍니다.

최대 사용 가능 온도 : 1,700 ℃

색상 및 Pore Size : 주황색, 10~45PPI

화학조성

 $ZrO_2$  ~ 96-97% MgO ~ 2.9-3% SiO2 ~ 0.4 % TiO2 ~ 0.1 %

High-performance UDICELL™ filters based on partially stabilized zircon oxide PSZTare chemically, thermally as well as mechanically resilient and especially suited for use in steel foundries. The application range is the filtration of copper-based or other alloy types.

UDICELL™ PSZT foam ceramic filters offer excellent thermoschock resilience as well as resistance against temperature fluctuations and reduced thermal absorption during pouring. They eliminate non-metallic inclusions, attenuate turbulences during mold filling, and improve the mechanical properties of the casting.

Max. Operation T  $\,:\,$  1,700  $\,^{\circ}$ C

Color and Pore Size : Yellowish brown, 10~45PPI

Chemical Composition

 $ZrO_2$  ~ 96-97% MgO ~ 2.8-3% SiO2 ~ 0.4 % TiO2 ~ 0.1 % 클라리언트코리아㈜

경북 포항시 남구 대송면 철강로 492 번길 78

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#### 적용 (Application)

UDICELL™ PSZT 세라믹 필터는 주강 주조 그리고 기타 구리합금 및 특수 금속 주조에 아주 적합합니다. 특히 주강 분야에 있어서 가장 적합함을 보여줍니다.

UDICELL™ PSZT foam ceramic filters are especially laid out for iron and steel casting and also suitable for further metals such as copper-based alloys and specialty metals. They are laid out for all molding and casting processes, especially for steel casting.

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### 성능 (Performance)

UDICELL™ PSZM 세라믹 필터는 용탕 주입 시 와류를 줄여줍니다. 이를 통해 비말동반, 재산화와 같은 E-Mail : seil.jeong@clariant.com 이점들을 가지게 됩니다. 또한 이는 더욱 깨끗한 용탕이 몰드로 주입되어 재작업이 줄어들고, 제품의 표면 품질을 개선시키며, 더 적은 양의 스크랩 발생으로 획기적인 비용 절감을 할 수 있습니다.

UDICELL TM PSZM filters reduce turbulence during metal pouring. This has several advantages including less air entrainment and re-oxidation. This will allow cleaner metal to enter the mould resulting in less rework, improved surface quality and lower scrap rates, which ultimately increases cost effectiveness.

#### 포장 (Packaging)

UDICELL™ PSZT 세라믹 필터는 마분지 재질의 상자에 제품이 잘 보호되도록 포장되어 배송됩니다. 제품은 개별 박스단위 또는 팔레트 단위로 배송 가능합니다. 각 박스에 포장되어지는 필터의 개수는 제품의 사이즈에 따라 상이합니다.

UDICELLTM PSZT Filters are shipped in well-protected cardboard boxes. Materials can be shipped via individual box or pallet. Packaging quantities vary depending on filter size.

필터사이즈 (Filter size)		필터 삽입부 사이즈 (Ledge size)	주입중량 (Filter Capacity) [kg]		Pieces
inch	mm	mm	Carbon Steel	High Alloyed Steel	per Box
2 ODx 0.75	50 OD x 20	5	29	43	240
3 OD x 1	75 OD x 20	7	66	97	120
4 OD x 1	100 OD x 20	9	118	173	60
5 OD x 1.25	125 OD x 30	11	184	270	32
6 OD x 1.25	150 OD x 30	12	265	389	24
2 x 2 x 0.75	50 x 50 x 20	5	38	55	240
3 x 3 x 1	75 x 75 x 25	7	84	124	100
4 x 4 x 1	100 x 100 x 25	9	150	220	60
4 x 8 x 1	100 x 200 x 25	11	300	440	20
5 x 5 x 1.25	125 x 125 x 30	11	234	344	32
6 x 6 x 1.25	150 x 150 x 30	12	338	495	24
6 x 8 x 1.25	150 x 200 x 30	13	450	660	16

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